

Date: Tuesday, 10/2/2007 1:20:23 PM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GASKET
Job Number : 34949	
Estimate Number : 11159	
P.O. Number :	Part Number : D32563
This Issue : 10/2/2007 S.O. No. :	Drawing Number : D3256 UNDER REVIEW
Prsht Rev. : NC	Project Number : N/A
First Issue : 11 Type : SMALL /MED FAB	Drawing Revision : FC
Previous Run : 34618	Material :
Written By :	Due Date : 10/30/2007 Qty: 10 Um: Each
Checked & Approved By :	
Comment : Est B 04.12.06 Made in-house KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D32563	Gasket
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)
GASKET 31158 HB 07-11-6

2.0	SMALL FAB T	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
Fabricate as per Dwg D3256
Material: Durabla Black Gasket 0.035" thick
(D3245)

Batch: 31158 HB 07-11-6

3.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: ST 266

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U Still OK

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



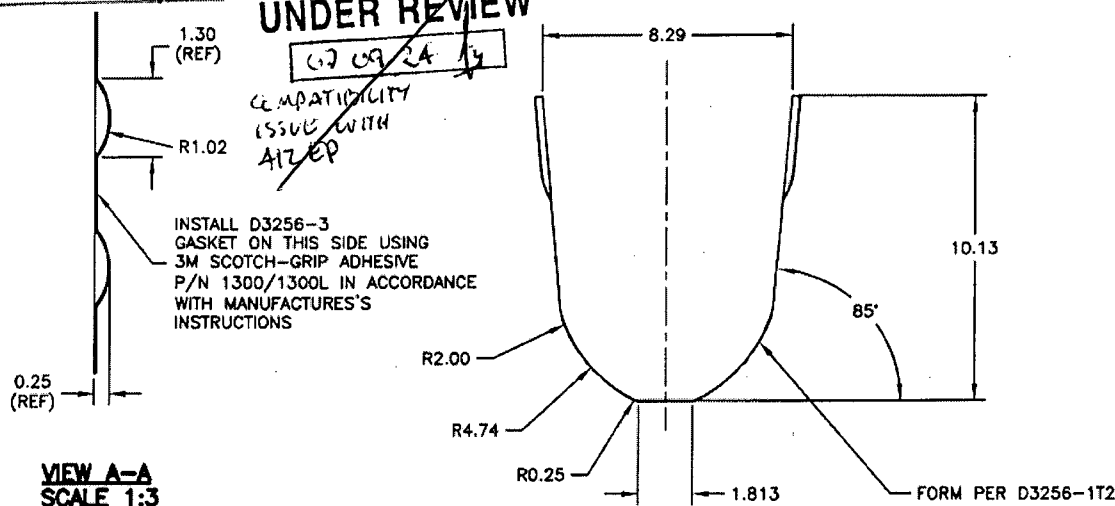
DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3256	REV. B SHEET 1 OF 3
DATE 05.06.27		TITLE ACCESS PANEL ASSEMBLY	SCALE 1:6
A	04.01.27	NEW ISSUE	
B	05.06.27	D3256-3 DIM 1.30 WAS 0.65	

RELEASED

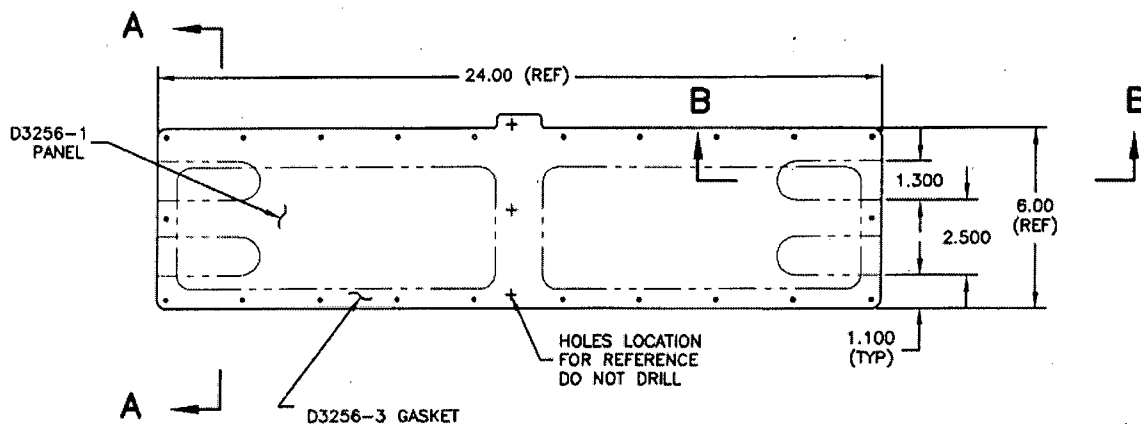
05.06.30 *[Signature]*

UNDER REVIEW

*COMPATIBILITY
ISSUE WITH
A17 EP*



VIEW A-A
SCALE 1:3



VIEW B-B
SCALE 1:3

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WORK ORDER
NO. 34949

D3256-041 ACCESS PANEL ASSEMBLY

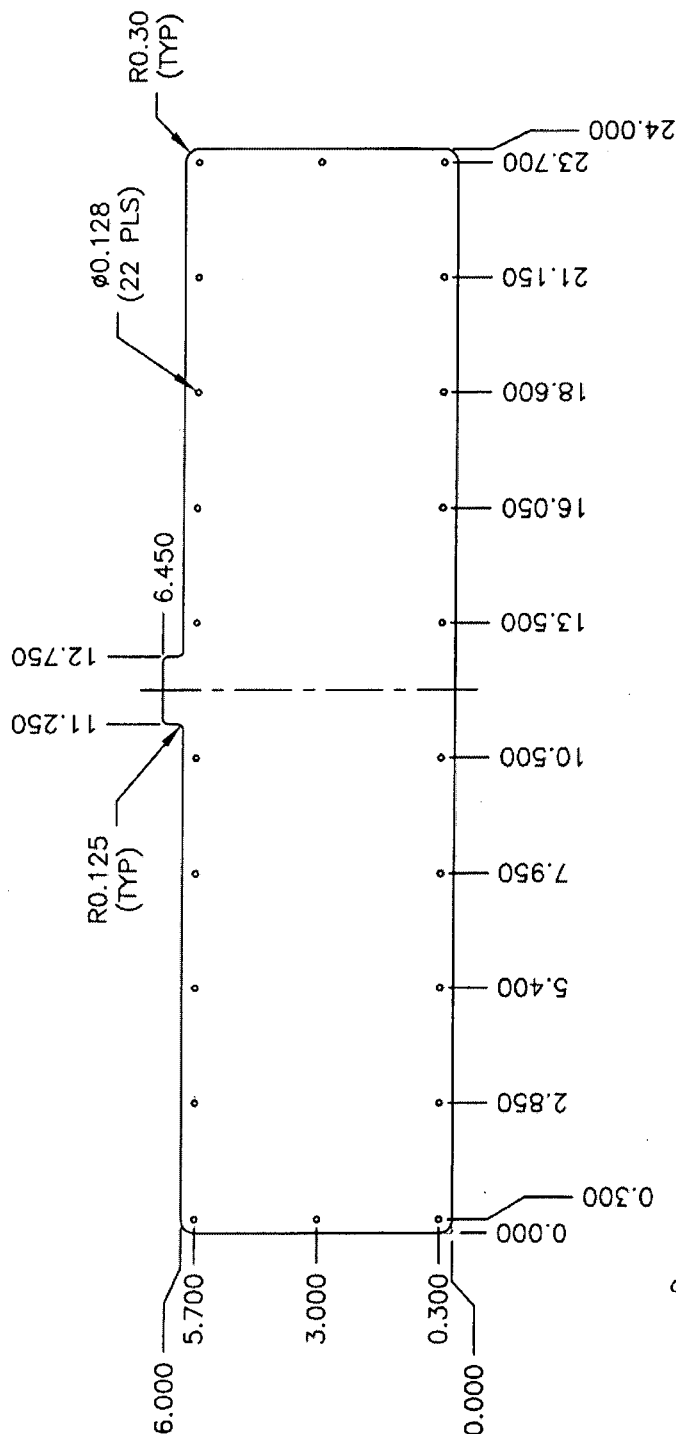
1) IDENTIFY WITH P/N & B/N USING FINE POINT PERMANENT MARKER

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CHECKED 	APPROVED 	DRAWING NO. D3256	REV. B SHEET 2 OF 3
DATE 05.06.27		TITLE ACCESS PANEL ASSEMBLY	SCALE 1:4



D3256-1 FLAT PATTERN

UNDER REVIEW

COMPATIBILITY
ISSUES WITH
A17-EP

RELEASED

05.06.30

D3256-1 NOTES:

- 1) MATERIAL: AISI 304/316 SS 0.032 THICK (REF. M304S22GA)
 - 2) FINISH: NONE
 - 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- ALL DIMENSIONS ARE IN INCHES
BREAK ALL SHARP EDGES 0.005 TO 0.010

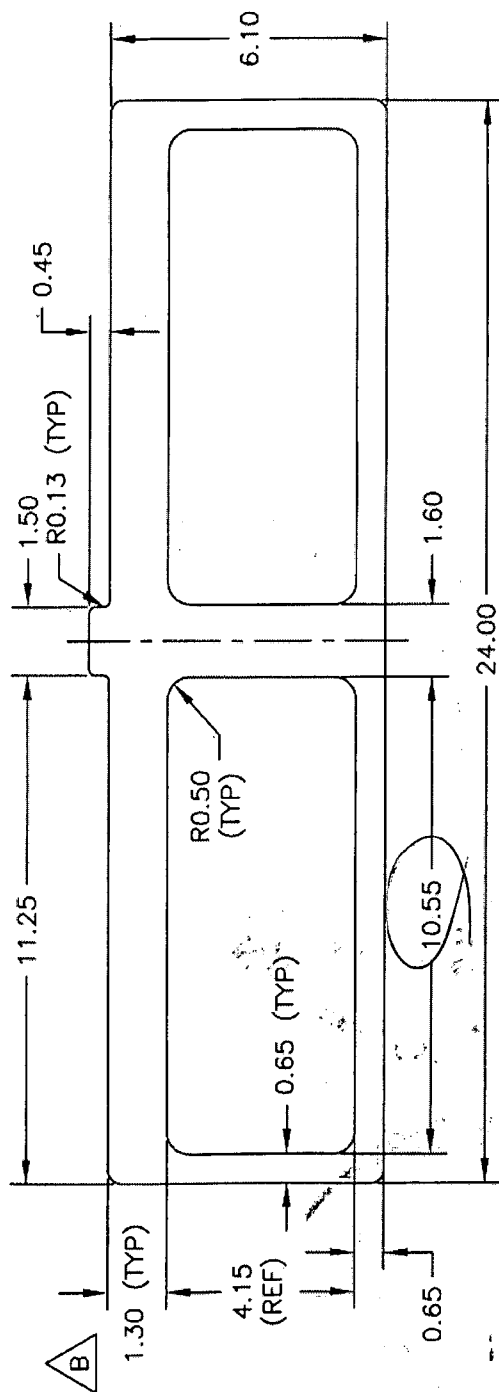
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DATE 05.06.27		TITLE ACCESS PANEL ASSEMBLY	SCALE 1:4



UNDER REVIEW

COMPATIBILITY
ISSUE WITH
A12EP

RELEASED

05-06-30

D3256-3 GASKET

10.55
- 0.38
10.52

D3256-3 NOTES:

1) MATERIAL: DURABLE BLACK GASKET 0.035 THICK
MIL-A-7021C OR MIL-A-17472B (CLASS 1 & 2)
OR MIL-G-12803A (GRADE P-1161A)

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